

G 102

Classifications Wire Electrode	EN 12536 : OI
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Typical Weld Metal Analysis %

C	Mn	Si	S	P
0.1	0.5	0.1	0.02	0.02

Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	V
0.084	0.44	0.03	0.2	0.09	0.2	0.015